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D4034-1**Job Sheet 202196****Part No:** D4034-1**Job Qty:** 30 pcs**Part Name:** Rib**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/22/19**Job Tracking No:****Due Date:** 11/1/19**Created By:** Marie Lajeunesse**Type:** Stock**Description:**

Note: DWG REV C SHEET 3 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15
verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD verf:EC IPP Rev:D 11.01.19 AS PER DWG REV.B DD
VERF:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Basket - 1	30 pcs	11/1/19		0.00	3.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		<i>done 5/5</i>
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 5	30 pcs	11/1/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		

done 5/5

not 7/1/2019
DAS 40
9-89

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**Container No. S225818****Part:** D4034-1**Job No:** 202196**Serial No/Batch:** S225818**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

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Date: 10/24/19

19/2/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 Packaging 3-1 - Stock - B4B 30 pcs

11/1/19 0.00 0.00

QC 5 - 81

- Packaging 3 - 1 - B4B
- Packaging 3 - 2 - B4B
- Packaging 3 - 3 - B4B
- Packaging 3 - 4 - B4B
- Packaging 3 - 5 - B4B
- Packaging 3 - 6 - B4B
- Packaging 3 - 7 - B4B
- Packaging 3 - 8 - B4B
- Packaging 3 - 9 - B4B
- Packaging 3 - 10 - B4B
- Packaging 3 - 11 - B4B
- Packaging 3 - 12 - B4B
- Packaging 3 - 13 - B4B
- Packaging 3 - 14 - B4B
- Packaging 3 - 15 - B4B
- Packaging 3 - 16 - B4B
- Packaging 3 - 17 - B4B
- Packaging 3 - 18 - B4B
- Packaging 3 - 19 - B4B
- Packaging 3 - 20 - B4B
- Packaging 3 - 21 - B4B
- Packaging 3 - 22 - B4B
- Packaging 3 - 23 - B4B
- Packaging 3 - 24 - B4B
- Packaging 3 - 25 - B4B
- Packaging 3 - 26 - B4B
- Packaging 3 - 27 - B4B
- Packaging 3 - 28 - B4B
- Packaging 3 - 29 - B4B
- Packaging 3 - 30 - B4B
- Packaging 3 - 31 - B4B
- Packaging 3 - 32 - B4B
- Packaging 3 - 33 - B4B
- Packaging 3 - 34 - B4B
- Packaging 3 - 35 - B4B
- Packaging 3 - 36 - B4B

Art. - M.

130 QC 21 - SA

30 pcs

11/1/19 0.00 0.00

- QC 21 - SA - 21
- QC 21 - SA - 70
- QC 21 - SA - 53

DWS
21
9-53

OCT 25 2019

Part Op 100 - Fabricate per Drwg - 1- Cut tube as per dwg D4034
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location: LOCATION: WA004-5
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	9.9990 ft (.3333 ea)	100-Large Fab - Basket - 1	<i>5 246545</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Basket - 1	M304TS0.750W.049	10	337	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS							
		Rework Scrap Use-as-is			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality	
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042)						
Description Work Order Deviation		Disposition										
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY										
		Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread				
		Other/Details: _____										
		Completed By _____										
		Lead hand / Supervisor _____										
		QC / QA Coordinator _____										